

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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269

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE E8CR129-0140-1 (02978) HOUSING ASSEMBLY		2. CODE INDENT 19207		3. SPI NO. AK14351064	
4. NATIONAL STOCK NO. 2930-01-435-1064		5. DATE OF DRAWING 10-1-96		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 112.0	10. UNIT PACK CU (CU. FT.) 9.206	11. UNIT PACK SIZE (INCHES) 30.3 X 21.0 X 25.0	
12. PRESERVATION		18. STEPS	19. REQD	20. DESCRIPTION	
a. LEVEL A MIL-P-116, METHOD IA-16		1-C		PRESERVATIVE: MIL-L-21260, GR 10	
b. LEVEL B NOT APPLICABLE		2-D	1	WRAP: MIL-B-121, TY II, CL 2, GR A, SIZE: 67 X 41	
13. CLEANING MIL-P-116, PROCESS C-1		3-E		BLOCKING/BRACING: MIL-STD-1186	
14. DRYING MIL-P-116		4-F	1	CUSHIONING: PPP-C-1797, TY 1, SIZE: 80 X 24 X 1/4	
15. PACKING		5-G	1	ENVELOPE: MIL-E-6060	
a. LEVEL A MIL-STD-2073-1B AND NOTE B		6-H	1	CONTAINER: PPP-B-621, CL 2, ST 2 (MODIFIED), SIZE: 27-1/4 X 19-1/2 X 20	
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129					

17. NOTES/DRAWING

- A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1B. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
- B. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.
- C. APPLY PRESERVATIVE TO ALL BARE METAL SURFACES.
- D. APPLY WRAP BETWEEN THE MOUNTING BOARDS, (ITEMS F & G, PAGE 4) AND THE HOUSING ASSEMBLY. USE THE MOUNTING BOARDS AS A TEMPLATE TO MAKE HOLES IN THE WRAP TO ALLOW THE BOLTS TO PASS THROUGH. AFTER THE HOUSING ASSEMBLY IS SECURED TO THE MOUNTING BOARDS, FOLD THE WRAP TO COMPLETELY ENCLOSE THE HOUSING ASSEMBLY. SECURE WITH TAPE.
- E. SEE PAGES 2 THROUGH 4.
- F. DRAPE CUSHIONING AROUND THE HOUSING ASSEMBLY TO PREVENT PUNCTURING THE BARRIER MATERIAL (STEP 5-G). FOLD EXCESS CUSHIONING ON TOP OF HOUSING ASSEMBLY AND SECURE WITH TAPE.
- G. SEE PAGES 2 AND 4.
- H. CONTAINER IS CONSTRUCTED OF ALL 1 THICK NOMINAL LUMBER AND IS MODIFIED TO INCLUDE BEVELED SKIDS. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH PPP-B-621 AND ARE PLACED AS SHOWN ON PAGE 4.

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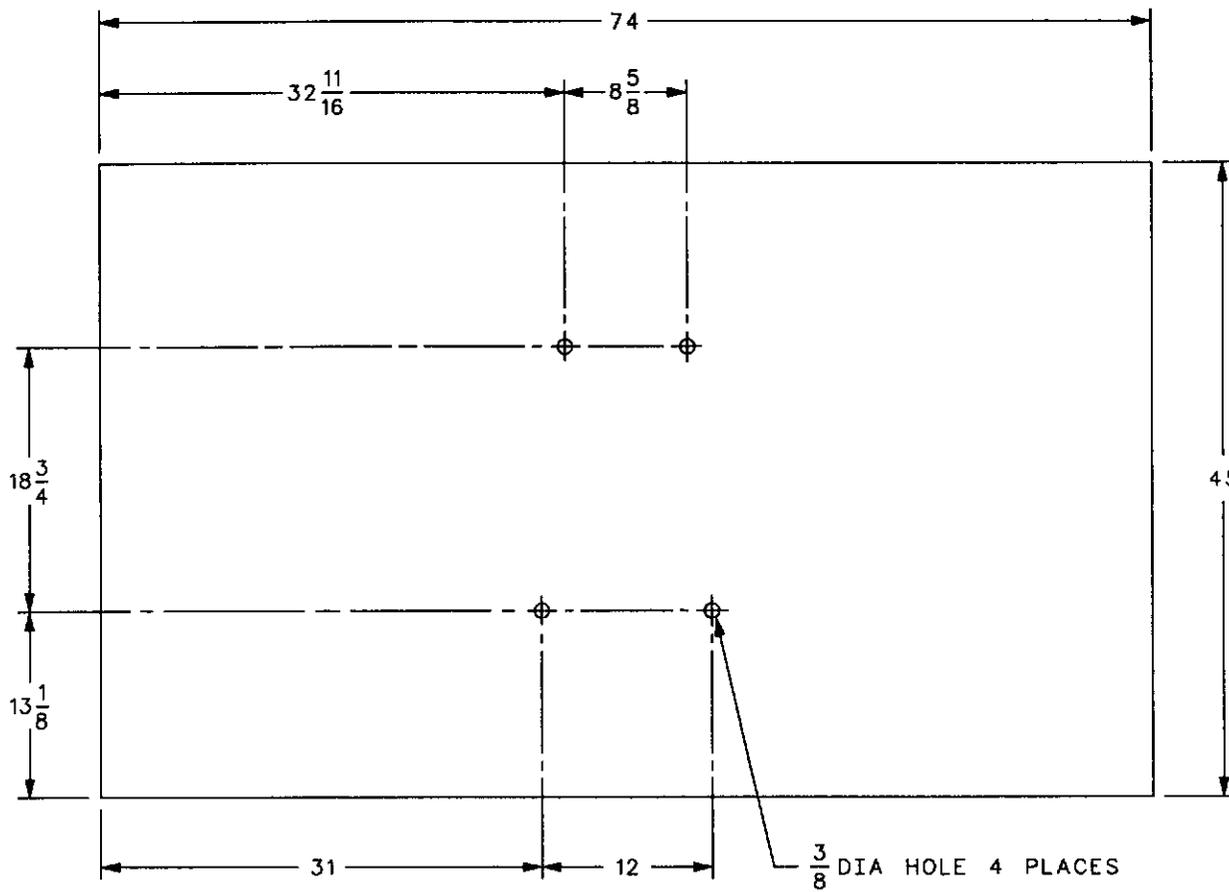
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HARDWARE

ITEM	QTY	SIZE
(A)	4	3/8 INCH NUT
(B)	4	3/8 INCH LOCKWASHER
(C)	4	3/8 INCH FLATWASHER
(D)	4	3/8x14 INCH CARRIAGE BOLT
(E)	8	2x2 GASKET



ENVELOPE FLAT LAYOUT

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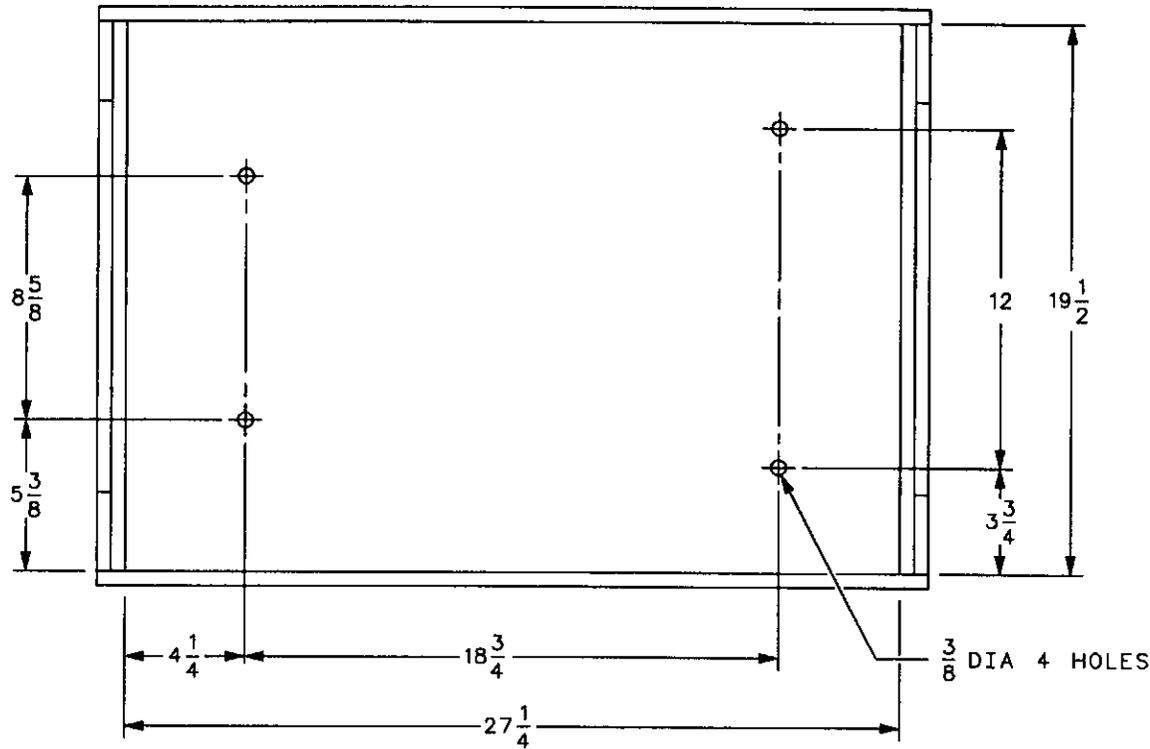
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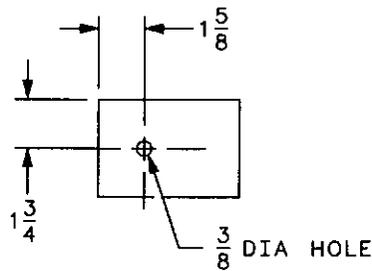
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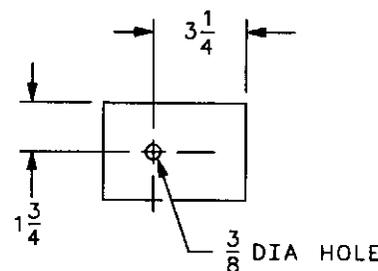
TOP VIEW



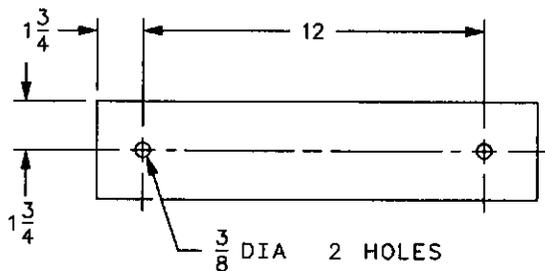
ITEM F 2x4(NOM)x5
QTY 2 EACH



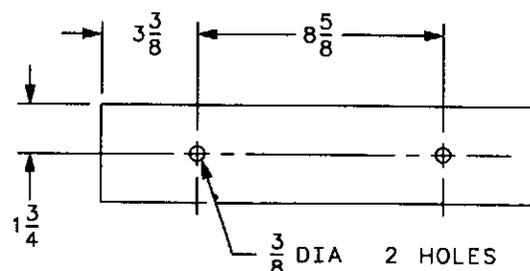
ITEM G 2x4(NOM)x5
QTY 2 EACH



ITEM H 4x4(NOM)x15-1/2
QTY 1 EACH



ITEM J 4x4(NOM)x15-1/2
QTY 1 EACH



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